

ISO A couplings made to the ISO 7241:2014 Series A Standard

IA, IAZ SERIES

INTRODUCTION

IA Series ISO A couplings are the ideal choice where a tough, durable product of superior quality is required. They are perfectly suited to agricultural and industrial applications.

CONSTRUCTION

- Carbon steel with trivalent plating (Zinc nickel plating available)
- Fitted with NBR seals (FKM seals available)
- Also available in AISI 316 stainless steel (See IAS Series)
- Also available in Ford style



Optional zinc nickel plating provides corrosion resistance

(1200 hours with no red rust in salt spray tests)

- · Poppet valves have balanced springs
- Locking ball system allows quick connection
- Bidirectional flow

ACCESSORIES

 Dust caps, plugs, parking stations and seal kits are available for the IA Series



SPECIFICATIONS

• OPERATING TEMPERATURES (WITH NBR SEALS): -40°C (-40°F) TO 106°C (223°F), (WITH FKM SEALS): -20°C (-4°F) TO 200°C (392°F)

APPLICATIONS

- AGRICULTURAL
- MOBILE
- CONSTRUCTION
- GENERAL HYDRAULICS

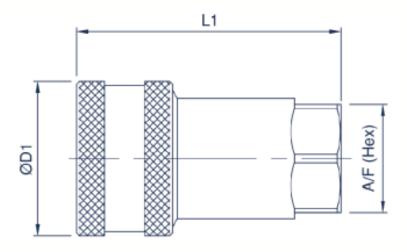
IA, IAZ, PERFORMANCE CHARACTERISTICS

Body Size	1A06	IA10	IA12	IA19	(A25	1A32	IA40	IA50		
	Pressure in bar - Flow in LPM									
		Pressure in PSI - Flow in GPM								
Maximum working pressure (Coupled)	400	350	320	300	250	250	230	170		
	5800	5075	4640	4350	3625	3625	3335	2465		
Burst pressure	2200	1800	1500	1300	1200	1200	1000	800		
(Coupled)	31900	26100	21750	18850	17400	17400	14500	11600		
Burst pressure	1900	1700	1500	1300	1100	1200	1000	800		
(Male)	27550	24650	21750	18850	15950	17400	14500	11600		
Burst pressure	1800	1600	1400	1200	1000	1150	900	750		
(Female)	26100	23200	20300	17400	14500	16675	13050	10875		
Rated flow	3	23	45	106	189	288	379	757		
Rated HOW	0.8	6.1	12	28	50	76	100	200		



ISO A COUPLINGS MADE TO THE ISO 7241:2014 SERIES A STANDARD

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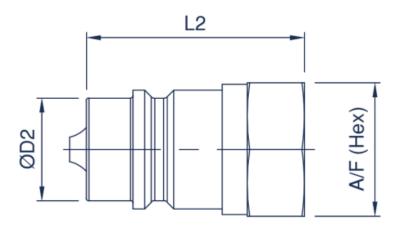
IA, IAZ FEMALE COUPLING

Body	Part Number	Thread Size		D1		Li		A/F	
Size			mm	inch	mm	inch	mm	inch	
06 (1/4)	IA06-F-04G	1/4 BSPP	26.0	1.02	50.0	1.79	19.0	0.75	
	IA06-F-04N	1/4 NPTF	26.0	1.02	50.0	1.79	19.0	0.75	
	IA06-F-04S	7/16-20 UNF	26.0	1.02	50.0	1.79	19.0	0.75	
10 (3/8)	IA10-F-06G	3/8 BSPP	31.5	1.24	56.0	2.21	22.0	0.87	
	IA10-F-06N	3/8 NPTF	31.5	1.24	56.0	2.21	22.0	0.87	
	IA10-F-06S	9/16-18 UNF	31.5	1.24	56.0	2.21	22.0	0.87	
12 (1/2)	IA12-F-08G	1/2 BSPP	38.6	1.52	66.3	2.61	27.0	1.06	
	IA12-F-08N	1/2 NPTF	38.6	1.52	66.3	2.61	27.0	1.06	
	IA12-F-08S	3/4-16 UNF	38.6	1.52	66.3	2.61	27.0	1.06	
	IA12-F-10S	7/8-14 UNF	38.6	1.52	66.3	2.61	27.0	1.06	
	IA12-F-12N	3/4 NPTF	38.6	1.52	66.3	2.61	32.0	1.26	
19 (3/4)	IA19-F-12G	3/4 BSPP	48.0	1.89	80.2	3.16	34.0	1.34	
	IA19-F-12N	3/4 NPTF	48.0	1.89	80.2	3.16	34.0	1.34	
	IA19-F-12S	1 1/16-12 UN	48.0	1.89	80.2	3.16	34.0	1.34	
25 (1)	IA25-F-16G	1 BSPP	56.0	2.20	94.2	3.71	41.0	1.61	
	IA25-F-16N	1 NPTF	56.0	2.20	94.2	3.71	41.0	1.61	
	IA25-F-16S	1 5/16-12 UN	56.0	2.20	94.2	3.71	41.0	1.61	
32 (1 1/4)	IA32-F-20G	1 1/4 BSPP	69.4	2.73	117.1	4.61	50.0	1.97	
	IA32-F-20N	1 1/4 NPTF	69.4	2.73	117.1	4.61	50.0	1.97	
40 (1 1/2)	IA40-F-24G	1 1/2 BSPP	84.0	3.31	133.0	5.24	60.0	2.36	
	IA40-F-24N	1 1/2 NPTF	84.0	3.31	133.0	5.24	60.0	2.36	
50 (2)	IA50-F-32G	2 BSPP	99.0	3.90	165.0	6.50	75.0	2.95	
	IA50-F-32N	2 NPTF	99.0	3.90	165.0	6.50	75.0	2.95	



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IA, IAZ MALE COUPLING

Body	Part Number	Thread Size	D	D2		L2		A/F	
Size			mm	inch	mm	inch	mm	inch	
06 (1/4)	IA06-M-04G	1/4 BSPP	11.8	0.46	35.5	1.40	19.0	0.75	
	IA06-M-04N	1/4 NPTF	11.8	0.46	35.5	1.40	19.0	0.75	
	IA06-M-04S	7/16-20 UNF	11.8	0.46	35.5	1.40	19.0	0.75	
10 (3/8)	IA10-M-06G	3/8 BSPP	17.3	0.68	36.5	1.44	22.0	0.87	
	IA10-M-06N	3/8 NPTF	17.3	0.68	36.5	1.44	22.0	0.87	
	IA10-M-06S	9/16-18 UNF	17.3	0.68	36.5	1.44	22.0	0.87	
12 (1/2)	IA12-M-08G	1/2 BSPP	20.5	0.81	43.5	1.71	27.0	1.06	
	IA12-M-08N	1/2 NPTF	20.5	0.81	43.5	1.71	27.0	1.06	
	IA12-M-08S	3/4-16 UNF	20.5	0.81	43.5	1.71	27.0	1.06	
	IA12-M-10S	7/8-14 UNF	20.5	0.81	43.5	1.71	27.0	1.06	
	IA12-M-12N	3/4 NPTF	20.5	0.81	43.5	1.71	27.0	1.06	
19 (3/4)	IA19-M-12G	3/4 BSPP	29.1	1.14	57.0	2.24	35.0	1.38	
	IA19-M-12N	3/4 NPTF	29.1	1.14	57.0	2.24	35.0	1.38	
	IA19-M-12S	1 1/16-12 UN	29.1	1.14	57.0	2.24	35.0	1.38	
25 (1)	IA25-M-16G	1 BSPP	34.3	1.35	59.5	2.34	41.0	1.61	
	IA25-M-16N	1 NPTF	34.3	1.35	59.5	2.34	41.0	1.61	
	IA25-M-16S	1 5/16-12 UN	34.3	1.35	59.5	2.34	41.0	1.61	
32 (1 1/4)	IA32-M-20G	1 1/4 BSPP	45.0	1.77	75.0	2.95	50.0	1.97	
	IA32-M-20N	1 1/4 NPTF	45.0	1.77	75.0	2.95	50.0	1.97	
40 (1 1/2)	IA40-M-24G	1 1/2 BSPP	55.0	2.16	83.5	3.29	60.0	2.36	
	IA40-M-24N	1 1/2 NPTF	55.0	2.16	83.5	3.29	60.0	2.36	
50 (2)	IA50-M-32G	2 BSPP	65.1	2.56	105.0	4.13	75.0	2.95	
	IA50-M-32N	2 NPTF	65.1	2.56	105.0	4.13	75.0	2.95	